

HEAT TREATMENT CERTIFICATE

Registration No.

PS1309

Identification

Customer

Order No. ŠTS-05	Order by	Date of Order
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Site

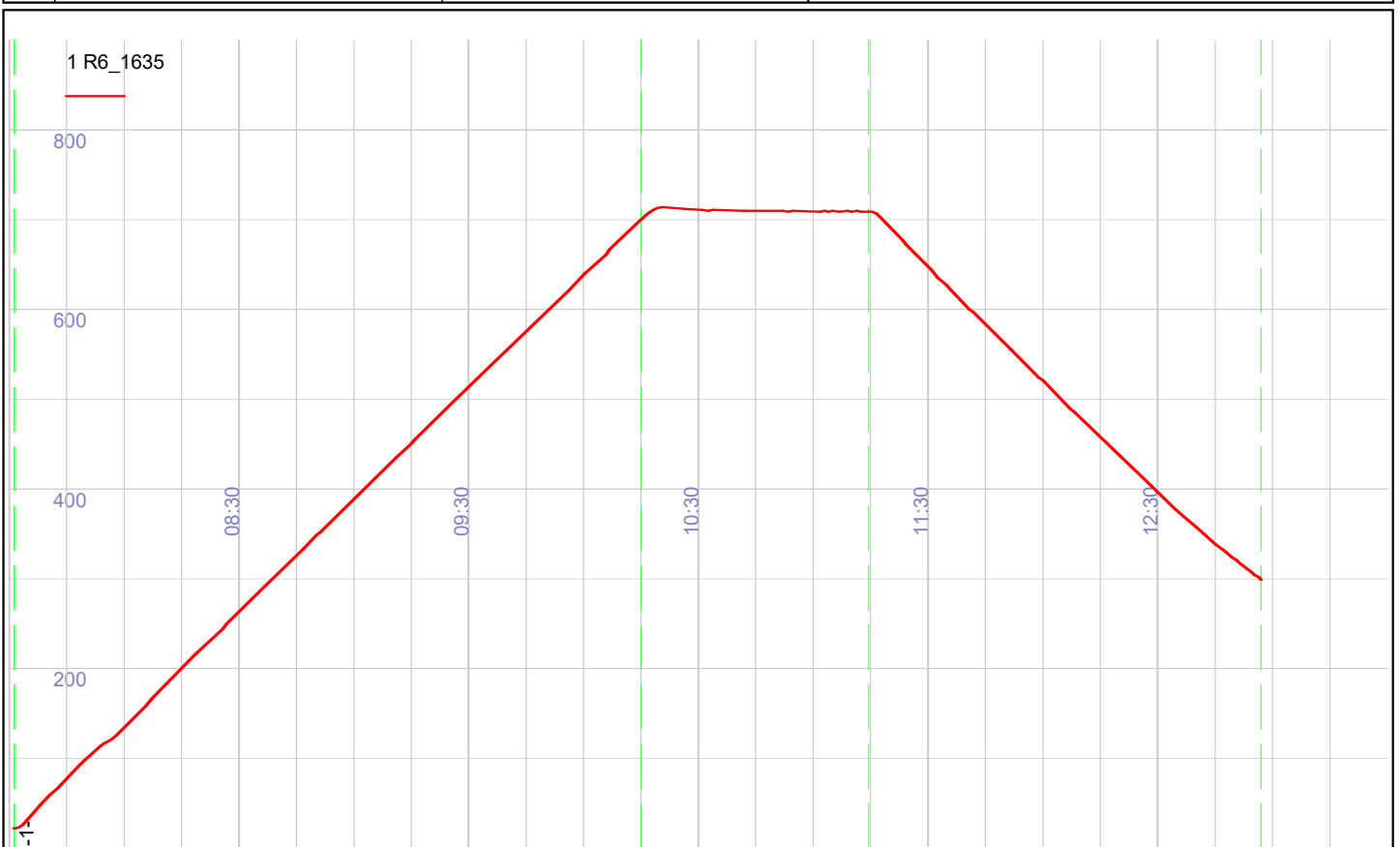
Job No.	Heat Treatment Procedure	Date of Heat Treatment 29.08.2015 07:31 29.08.2015 12:57
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Item Odvodnenie Parovodu	Drawing No. INS-MD14-0-1624/a	Part No. / Seam No. Zvar:18 DN25	Material 13CrMo4-5/15128	Pcs
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Type of Heat Treatment	Method of Heat Treatment Odpor
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Consol D1	ID_1635	Controller 1635/888	Calib. Date 19.05.14 PG	Sensor K_TYPE
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Phase	Set Values	Measured Values
1 01 Start	-	22 °C
2 10 Heating	250 °C/h -> 710 °C	249 °C/h -> 700 °C (2h43)
3 20 Holding	710 °C 1h00	710 °C 1h05 (1h00) (700-714 °C)
4 30 Cooling	250 °C/h -> 300 °C	-241 °C/h -> 299 °C (1h42)
5 60 Finish	-	298 °C



01.02.2016

Stipka